

# BYRON

## LA ENCANTADA

2014 PINOT NOIR

### WINERY DESCRIPTION

A good share of Byron winemaking takes place in the vineyard, where winemaker Jonathan Nagy selects individual rows and blocks for their potential to express both variety and site—focusing particularly on clones that best exemplify Byron’s balanced, textural and site-expressive style.

Byron’s site-specific Pinot Noirs are deeply rooted in the vineyards of Santa Barbara County’s two defining appellations: Santa Maria Valley and Sta. Rita Hills. The wines explore each vineyard’s block and row distinctions defined by soil, microclimate, fog cover, wind, exposure, elevation, clonal selection and farming techniques.

### WINE DESCRIPTION

La Encantada is planted on a ridge that straddles the Santa Ynez River Valley. The site’s mix of complex Monterey Formation soils, extreme maritime influences and meticulous organic viticulture produce a depth and purity of site and varietal expression. The wines from this vineyard exhibit dark fruit flavors and tremendous richness.

### THE WINE

APPELLATION	STA. RITA HILLS
VARIETAL COMPOSITION	100% PINOT NOIR
BARREL REGIME	15 MONTHS AGING; 100% FRENCH OAK, 42% NEW
CASES PRODUCED (9L)	277
ALCOHOL	14.4%
TA	5.2G/L
PH	3.64

### THE VINEYARD

CLIMATE	COOL, MARINE INFLUENCE
SOIL TYPE	MIX OF CLAY, SANDY-LOAM AND SHALY-LOAM
DISTANCE FROM PACIFIC OCEAN	7 MILES
ELEVATION	430-450 FEET ABOVE SEA LEVEL
YEAR PLANTED	2000
CLONES	114 AND 777
ASPECT	NORTH FACING
SUSTAINABLE	SIP CERTIFIED

### BYRON WINERY

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