

# BIEN NACIDO VINEYARD

# 2015 CHARDONNAY

# WINERY DESCRIPTION

A good share of Byron winemaking takes place in the vineyard, where winemaker Jonathan Nagy selects individual rows and blocks for their potential to express both variety and site – focusing particularly on clones that best exemplify Byron's balanced, textural and site-expressive style.

# WINE DESCRIPTION

This Chardonnay from the famed Bien Nacido Vineyard is a blend of Pommard clones 4 and 95. Clone 4 offers aromas of lemon curd and key lime pie. Clone 95 delivers honey, fruit blossoms and red apple. This rich and multilayered wine displays wonderful acidity with a hint of wet stone on the finish.

### THE WINE

APPELLATION	SANTA MARIA VALLEY
VARIETAL COMPOSITION	IOO% CHARDONNAY
BARREL REGIME	15 months aging; 100% french oak, 69% new
CASES PRODUCED (9L)	300
HARVEST DATE	SEPTEMBER 2015

### THE VINEYARD

CLIMATE	COOL, MARINE INFLUENCE
SOIL TYPE	MIX OF ELDER LOAM AND CHAMISE CLAY LOAM
DISTANCE FROM PACIFIC OCEAN	15 miles
ELEVATION	200-2,500 feet above sea level
YEAR PLANTED	1970, on the site of the original Tepusquet Vineyard
CLONES	95 and 4
ASPECT	South facing slope
SUSTAINABLE	SIP Certified