

BYRON

MONUMENT

2014 *PINOT NOIR*

WINERY DESCRIPTION

A good share of Byron winemaking takes place in the vineyard, where winemaker Jonathan Nagy selects individual rows and blocks for their potential to express both variety and site—focusing particularly on clones that best exemplify Byron’s balanced, textural and site-expressive style.

Byron’s site-specific Pinot Noirs are deeply rooted in the vineyards of Santa Barbara County’s two defining appellations: Santa Maria Valley and Sta. Rita Hills. The wines explore each vineyard’s block and row distinctions defined by soil, microclimate, fog cover, wind, exposure, elevation, clonal selection and farming techniques.

WINE DESCRIPTION

Our flagship wine, the 2014 Byron Monument Pinot Noir, is crafted from the best blocks of our estate vineyard. The wine displays characteristic floral and perfume aromas followed by a layered and complex palate with concentrated flavors of black cherry, blackberry, sweet oak, licorice and toasted brown spice. The finish shows great depth, with a rich and velvety mouthfeel.

THE WINE

APPELLATION	SANTA MARIA VALLEY
VARIETAL COMPOSITION	100% PINOT NOIR
BARREL REGIME	15 MONTHS AGING; 100% FRENCH OAK, 78% NEW
CASES PRODUCED (9L)	390
ALCOHOL	13.3%
TA	5.0G/L
PH	3.60

THE VINEYARD

CLIMATE	COOL, MARINE INFLUENCE
SOIL TYPE	ALLUVIAL OUTCROPPINGS, SANDY-LOAM, BENCHLAND SOILS
DISTANCE FROM PACIFIC OCEAN	18 MILES
ELEVATION	500-800 FEET ABOVE SEA LEVEL
YEAR PLANTED	FIRST PLANTED IN 1964, REPLANTED BY KEN BROWN IN 2000
CLONES	2A, POMMARD, SWAN, BENEDICT SELECTION
ASPECT	SOUTH FACING SLOPE
SUSTAINABLE	CCSW CERTIFIED, SIP CERTIFIED

BYRON WINERY

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